

IN THE CLAIMS

Please amend the following claims:

- Sub C17*
- B*
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1. (Amended) A method of annealing a dielectric layer, said method comprising the steps of:
 forming a dielectric layer on a substrate;
 generating ionized atoms in a first chamber;
 flowing said ionized atoms through a conduit coupling said first chamber to a second chamber, wherein said ionized atoms become electrically neutral active atomic species before reaching said second chamber; and
 exposing said dielectric layer to said active atomic species in said second chamber.
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2. The method of claim 1 wherein said active atomic species comprises reactive oxygen atoms.
3. The method of claim 1 wherein said active atomic species comprises reactive nitrogen atoms.
4. The method of claim 1 wherein said dielectric layer comprises a metal-oxide.
5. The method of claim 1 wherein said dielectric layer comprises a transition metal dielectric.

6. The method of claim 5 wherein said dielectric layer comprises tantalum pentaoxide (Ta_2O_5).

7. The method of claim 1 wherein said dielectric layer is exposed to said active atomic species while being heated to a temperature of less than 400°C.

Sub D1

8. (Amended) A method of forming a dielectric layer comprising: generating a plasma comprising ionized atoms in a first chamber; flowing said ionized atoms through a conduit coupling said first chamber to a second chamber, wherein said ionized atoms become electrically neutral active atomic species before reaching said second chamber; and depositing a dielectric layer onto a substrate by chemical vapor deposition in said second chamber and while depositing said dielectric layer, providing said active atomic species into said second chamber.

9. (Amended) The method of claim 8 wherein said active atomic species comprises reactive oxygen atoms.

10. The method of claim 8 wherein said dielectric layer is a metal oxide dielectric.

11. The method of claim 8 wherein said dielectric layer comprises a transition metal dielectric.

12. The method of claim 11 wherein said dielectric layer comprises tantalum pentaoxide (Ta_2O_5).

re 13. The method of claim 8 wherein said dielectric layer comprises a silicon-oxide.

(and C2) 14. (Amended) A method of annealing a deposited oxide, said method comprising the steps of:

locating a substrate in a first chamber, said substrate having a deposited oxide formed thereon;

generating a plasma comprising ionized oxygen atoms in a second chamber;

flowing said ionized oxygen atoms from said second chamber into said first chamber through a conduit wherein said ionized oxygen atoms become electrically neutral reactive oxygen atoms while flowing from said second chamber to said first chamber; and

exposing said deposited oxide to said reactive oxygen atoms.

R 15. The method of claim 14 wherein said deposited oxide is exposed to said reactive oxygen atoms while heating said substrate to at a temperature of less than 400°C.

16. The method of claim 14 wherein said second chamber is a microwave applicator cavity of a remote plasma generator.

17. The method of claim 14 wherein said reactive oxygen atoms are formed by generating a plasma from O₂ molecules.

18. The method of claim 14 wherein said reactive oxygen atoms are formed by generating a plasma from N₂O molecules.

19. The method of claim 14 wherein said reactive oxygen atoms are formed by generating a plasma from O₂ molecules utilizing microwaves.

20. The method of claim 14 wherein said deposited oxide is a silicon-oxide.

21. The method of claim 14 wherein said deposited oxide is a metal-oxide.

22. The method of claim 21 wherein said deposited metal oxide is a transition metal oxide.

23. The method of claim 22 wherein said transition metal-oxide is tantalum pentaoxide (Ta₂O₅).

24. (Amended) A method of forming a capacitor, said method comprising the steps of:
forming a bottom electrode;
depositing a transition metal dielectric on said bottom electrode in a deposition chamber;
generating a plasma comprising ionized oxygen atoms by forming said plasma from an oxygen containing gas in a microwave applicator cavity in a remote plasma generation chamber;

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flowing said ionized oxygen atoms through a conduit coupling said first chamber to a second chamber, wherein said ionized oxygen atoms become electrically neutral reactive oxygen atoms before reaching said second chamber; and

annealing said transition metal dielectric in said second chamber by exposing said transition metal dielectric to said reactive oxygen atoms; and

forming a top electrode above said reactive oxygen atom exposed transition metal dielectric.

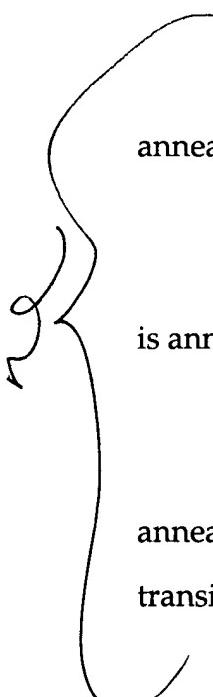
25. The method of claim 24 wherein said transition metal dielectric is tantalum pentoxide (Ta_2O_5) deposited by chemical vapor deposition utilizing a source gas comprising TAETO.

26. The method of claim 24 wherein said transition metal dielectric is tantalum pentoxide (Ta_2O_5) formed by chemical vapor deposition utilizing a source gas comprising TAT-DMAE.

27. The method of claim 25 wherein said tantalum pentoxide dielectric layer is formed utilizing a source gas comprising O_2 .

28. The method of claim 24 wherein said transition metal dielectric layer is deposited at a temperature between 300-500°C.

29. The method of claim 24 wherein said transition metal dielectric is formed with a source gas comprising N_2O .

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30. The method of claim 24 wherein said transition metal dielectric is annealed in the deposition chamber.
 31. The method of claim 24 wherein said transition metal dielectric film is annealed at a temperature less than 400°C.
 32. The method of claim 24 wherein said transition metal dielectric is annealed in a chamber different than the deposition chamber in which said transition metal dielectric was deposited